amoena for every moment of the day

While lounging or sleeping, she is supported with a built-in shelf bra.

Everyday bras and panties set the standard for pocketed breast support.

No bra required for Amoena Active—the built-in shelf bra supports her and a breast form perfectly.

Sexy can be pocketed—every bit as supportive with a more seductive style.

One look in the mirror and ready to go in Amoena Leisure with built-in pocketed shelf bras.

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### Progression of needs

<table>
<thead>
<tr>
<th>Phase</th>
<th>Textiles</th>
<th>Breast Forms</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>During treatment and early recovery</strong></td>
<td>Post-surgical garments are extra smooth for comfort. Compression bras support during the healing process.</td>
<td>The specially designed Amoena PurFit protects sensitive skin during the expansion process while evening out the woman’s silhouette.</td>
</tr>
<tr>
<td></td>
<td>Soft, cotton leisure bras with a front closure provide comfortable support during the healing process and during radiation or chemotherapy.</td>
<td>Priforms or foam leisure forms give you symmetry right from the beginning for security and confidence.</td>
</tr>
<tr>
<td><strong>Six weeks after surgery and beyond</strong></td>
<td>Amoena bras fit seamlessly into your lifestyle – everything from comfortable seamless styles to stylish, feminine bras in luxurious fabrics and finishes.</td>
<td>Silicone breast forms or symmetry shapers restore your silhouette, so you can feel well and confident for your life beyond surgery.</td>
</tr>
</tbody>
</table>
| | Amoena offers fashion and comfort for every moment of your day, and all garments feature pocketed shelf bras that hold a breast form or symmetry shaper securely in place. | A wardrobe of choices:  
- Breast form options include self-adhesive and temperature-equalizing, as well as beautifully natural everyday forms.  
- Symmetry shapers that help balance any unevenness are perfect for replacing breast tissue after a lumpectomy or anytime additional symmetry is needed. |

**Amoena Recovery Care**

Complete care from the start

Amoena Recovery Care products are designed to meet the specific needs of women immediately following breast surgery, in the hospital and after returning home.

Support during the healing process and unrivalled ease of use are key at this time. Amoena’s post-surgical forms and textiles are designed with comfort in mind and make the process of getting well again as convenient and easy as possible.
### PurFit adjustable enhancer

<table>
<thead>
<tr>
<th>Feature</th>
<th>Function</th>
<th>Benefit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Adjustable breast enhancer</td>
<td>Adjusts to the required volume for perfect balance throughout a woman's expansion procedure.</td>
<td>The perfect outline every day – and so easy to use.</td>
</tr>
<tr>
<td>Soft silicone insert</td>
<td>Gives a woman the ideal outline.</td>
<td>Looks and feels like a woman's own breast tissue.</td>
</tr>
<tr>
<td>Sensitive fabric cover</td>
<td>Breathable, washable and skin-friendly.</td>
<td>The softest, kindest fabric against the skin, for day-long comfort and freshness.</td>
</tr>
<tr>
<td>Ultra-lightweight</td>
<td>Reduces pressure on sensitive breast tissue.</td>
<td>Exceptional comfort for all bust sizes.</td>
</tr>
</tbody>
</table>

### Prforms

#### Standard Priform

<table>
<thead>
<tr>
<th>Material</th>
<th>Front</th>
<th>Backside</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>100% Coolmax Polyester</td>
<td>100% Cotton</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Style</th>
<th>Sizes</th>
</tr>
</thead>
<tbody>
<tr>
<td>214</td>
<td>1/2, 3/4, 5/6, 7/8, 9/10, 11/12, 13/14</td>
</tr>
</tbody>
</table>

This special temporary breast form is made from exceptionally lightweight, breathable cotton that is very kind to skin. Its moulded design provides the gentleness a woman needs after surgery, plus the outline that will help to restore her confidence and self-esteem, making it the perfect solution until she is ready to be fit with her permanent breast form after her scars heal. It can be worn in the pocket of any Amoena post-surgical bra.

#### Premium Priform

<table>
<thead>
<tr>
<th>Material</th>
<th>Front</th>
<th>Backside</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>100% Coolmax Polyester</td>
<td>100% Cotton plus antibacterial finish</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Style</th>
<th>Sizes</th>
</tr>
</thead>
<tbody>
<tr>
<td>216</td>
<td>1/2, 3/4, 5/6, 7/8, 9/10, 11/12, 13/14</td>
</tr>
</tbody>
</table>

This soft, comfortable temporary breast form has all the benefits of the standard Priform, but with the addition of a smooth front and a special silver-infused antibacterial film for added freshness and protection against irritation. It can be worn in the pocket of any Amoena post-surgical bra until replaced by a silicone breast form after her scars heal.
Recovery care textiles

**Alison** Velcro® front closure post-surgical garment with drain management

- **Style**: 2861
- **Sizes**: XS(32/34); S(36/38); M(40/42); L(44/46); XL(48/50)*
  
  *Refers to clothing size.
- **Cup Sizes**: A/B; C/D
- **Material**: 89% Cotton, 11% Elastane
  
  - Cut and sewn cotton pockets hold a leisure or silicone form securely in place
  - Feature elastic straps that fasten in front for easy access during treatment and while recovering range-of-motion
  - Soft, decorative lace trim for a feminine accent

**Hannah** zip front closure post-surgical garment with drain management

- **Style**: 2860
- **Sizes**: XS(32/34); S(36/38); M(40/42); L(44/46); XL(48/50)*
  
  *Refers to clothing size.
- **Cup Sizes**: A/B; C/D
- **Material**: 89% Cotton, 11% Elastane
  
  - Front closure feature and padded, stretchable fabric straps fasten in front to make access during treatment easier and while recovering range-of-motion
  - Cotton pockets hold a post-surgical form securely in place
  - Skin-friendly features such as ultra-soft fabric and smooth interior seams

**Michelle** with drain management

- **Style**: 2105
- **Sizes**: XS(32/34); S(36/38); M(40/42); L(44/46); XL(48/50)*
  
  *Refers to clothing size.
- **Cup Sizes**: A/B; C/D
- **Material**: 88% Cotton, 12% Lycra Spandex
  
  - Stretch neckline for easy step-in entry
  - Ultra-soft cotton fabric offers a snug but non-restrictive fit
  - Cotton pockets and smooth interior side seams for comfort to sensitive skin

**Hannah SB** hook and eye front closure post-surgical bra

- **Style**: 2160
- **Sizes**: XS(32/34); S(36/38); M(40/42); L(44/46); XL(48/50); 2X(52/54)*
  
  *Refers to clothing size.
- **Cup Sizes**: A/B; C/D
- **Hook & Eye**: 4 rows: S A/B; M A/B; 5 rows: L A/B; XL A/B; S C/D; M C/D; 6 rows: L C/D; XL C/D; 7 rows: 2X C/D; 8 rows: 3X C/D
- **Material**: 89% Cotton, 11% Elastane
  
  - Ultra-soft fabric offers a snug and non-restrictive fit
  - Cut and sewn cotton pockets and smooth interior side seams for comfort to sensitive skin
  - Front closure bra for easy access during treatment
  - Padded, stretch fabric straps with front fasteners

**Sandra SB** hook and eye front closure post-surgical bra

- **Style**: D622
- **Sizes**: S(32/34); M(36/38); L(40/42); XL(44/46); 2X(48/50); 3X(52/54); 4X(56/58)
- **Cup Sizes**: A/B; M A/B; L M/A; XL M/L
- **Hook & Eye**: 5 rows: S; 6 rows: L; 7 rows: XL; 2X; 8 rows: 3X; 4X
- **Material**: 50% Polyamide, 45% Cotton, 5% Elastane
  
  - Bra for the first weeks after surgery
  - 100% cotton lined pockets
  - Soft, wide shoulder straps, adjustable at the back
  - Adjustable front closure
  - Pockets are designed for a fibrefill leisure form only
**Eva**

Hook & eye front closure compression bra

- **Style**: 0765N (White), 0768N (Black)
- **Sizes**: 75-105 A, B, C, D
- **Hook & Eye**:
  - 7 rows: 75A
  - 8 rows: 75 B/C, 80 A/B, 85 A
  - 9 rows: 75 D, 80 C/D, 85 B/C, 90 A/B, 95 A
  - 10 rows: 85 D, 90 C/D, 95 B/C, 100 A/B, 105 A
  - 11 rows: 95 D, 100 C/D, 105 B/C
  - 12 rows: 105 D
- **Material**: 35% Cotton, 28% Polyester, 24% Elastane, 13% Polyamide
  - Double layer front with high cotton content
  - Low cut back with light, breathable Tactel® mesh fabric
  - Soft Velcro fleece band placed in middle back for the possibility to fix the Compression Belt N on the right position
  - Molded cups and flat seams throughout to reduce irritation
  - Molded pockets with a Naturexx® finish wick moisture for extra comfort

**Patricia**

Zip front closure compression vest

- **Style**: 2863N
- **Sizes**: 70-105 B/C, D/E; 110-120 B/C
- **Material**: 92% Polyamide, 8% Elastane
  - A light compression vest features a brushed, plush-feeling fabric that wicks moisture away from the body and dissipates body heat
  - The zip-front closure allows for ease in dressing and locks firmly in place. The hook and eye interior placket offers even more security
  - Velcro cushion straps have adaptable positioning for ease in dressing the patient and/or accessing the port
  - Molded pockets with a Naturexx® finish wick moisture for extra comfort

**Theraport**

Velcro front closure radiation therapy garment

- **Style**: 2161
- **Material**: 80% Cotton, 16% Polyamide, 4% Elastane
  - Specially designed for wear immediately after any type of breast surgery or while undergoing radiation treatments, including partial breast irradiation (seed radiation and brachytherapy)
  - Seamless soft cotton garment features Velcro front closure and Velcro straps allowing for easy access to treatment areas without fully undressing
  - Fabric may be cut on each side to accommodate a catheter for brachytherapy or seed radiation treatments
  - Designed to keep a woman ultra comfortable for the duration of partial breast irradiation treatments when consistent dosimetry (dosage measurement) is most important
  - Seamless wide bottom band sits comfortably and fits gently around brachytherapy catheters and irradiation site and securely holds the Amoena 2107 drain pouch (sold separately)
  - Soft cotton pockets hold a post-surgical textile form (all forms sold separately)
  - Comfort and function: For use after any breast or chest related surgery

**Clinical Trial** at Universitätsklinikum Giessen und Marburg GmbH, Germany, Director Prof. Dr. med. W. Padberg: Report of Application Test of Compression Bra Eva (Art-Nr. 0768), 01.06.-31.10.2009

---

**Features**

- **Bilateral**: No
- **Pockets**: Pockets

**Intended use** for Compression garments:
- All types of breast surgery (mastectomy, breast reconstruction, reduction, augmentation) and any chest related surgery
- May help to even compress the chest area which can support the breast tissue
- Helps to reduce movement or shifting of tissue or implant

---

**Color**

- White
- Black

---

**Color**

- White

---

**Color**

- White
Recovery care textiles

**Removable drain pouch**

<table>
<thead>
<tr>
<th>Style</th>
<th>2107</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sizes</td>
<td>S,L</td>
</tr>
<tr>
<td>Material</td>
<td>95% Cotton, 5% Elastane</td>
</tr>
</tbody>
</table>

- Attaches to garment securely with the Velcro tab
- Standard shape and size for use with Jackson-Pratt®, Hemovac® and other drain management systems

**Compression Belt**

<table>
<thead>
<tr>
<th>Style</th>
<th>0776N (White), 0786N (Black)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sizes</td>
<td>65-103</td>
</tr>
<tr>
<td>Material</td>
<td>72% Polyamide, 14% Polyester, 8% Cotton, 6% Elastane</td>
</tr>
</tbody>
</table>

- Attaches to garment securely with the Velcro tab
- Standard shape and size for use with Jackson-Pratt®, Hemovac® and other drain management systems
- Newly developed pattern ensures optimal results of the surgery by keeping the operated breast(s) in place and preventing implants from moving during the healing process
- Anatomically shaped with strong, stretchable material for optimal fit and compression of upper breast area
- Skin-friendly fabrics reduce irritation and a new softer Velcro closure allows easy individual fitting
- New attached Velcro flap in middle back to attach to a compression bra with a soft counter piece (Velcro flap can be folded if it’s not in use)
- Recommended for use with the Eva compression bra
- Can be used with any bra or bandage

**Amoena Symmetry**

Our world-leading range of breast forms puts pure comfort and a beautiful, natural outline for every woman right where it should be – at your fingertips.

**The Most Comprehensive Range**

At Amoena we believe in supporting you with the right solutions for each and every woman. You know you can rely on Amoena’s unsurpassed quality and our responsiveness to your needs in crafting the breast forms that help you create a unique and ideal solution for every woman you fit.

Our broad portfolio offers women –
- Freedom of movement with Amoena Contact Comfort+
- A chance to let the body breathe with Amoena Energy Comfort+
- Natural draping and softness with Amoena Natura Comfort+
- Precise symmetry with Amoena Balance Comfort+

And we know you’ll love how women respond to the difference that only comes with Amoena’s Comfort+ technology. Read more on page 14.

**Look for these icons when selecting the right form for your customer.**

- **InTouch** » Improved silicone formulation, along with a soft, smooth outer film, creates a breast form with the most natural appearance and feel as possible.
- **Attachable** » Breast forms that adhere directly and securely to the body, bringing a woman a new sense of freedom and self-confidence.
- **Comfort+** » Revolutionary temperature-equalizing technology absorbs, stores and releases heat build-up behind the form, reducing perspiration and providing all day comfort.
- **Air ventilation** » Maximum comfort is achieved through the ability for air to move freely behind the breast form, reducing perspiration with increased evaporation.

**Highest quality, hand made in Germany since 1975!**

As the originator of the silicone breast form, decades of experience has helped us to establish unique manufacturing processes that produce the most durable, skin-friendly, lifelike breast forms. Our strict guidelines ensure the highest quality product is brought to the market according to DIN ISO 9001 and 13485 for medical devices. All films and silicone gels are tested for skin compatibility according to DIN ISO 10993.
Intouch Soft Silicone and Comfort+

Leading innovation, only from Amoena.

Your customers deserve the very best and Amoena silicone technologies deliver. These two features make the Amoena breast form portfolio the softest and most natural in the market, and always maintain our standard for durability. That makes fitting her easier than ever with superior quality, and the ultimate feeling of comfort.

Delivering the most natural fit: The Intouch Experience

Amoena continually redefines what it means to feel comfortable, natural and confident after breast surgery, and we know that women want more than just technology. They want to forget they’re wearing a breast form. Intouch soft silicone – the softest, most natural silicone – allows them to do just that.

Amoena Partials

Restores shape and symmetry

Breast asymmetry occurs for many reasons such as after a lumpectomy, reconstruction, multiple biopsies – even naturally. Amoena Balance symmetry shapers restore breast shape and body symmetry. Designed to curve and match a woman’s body shape, they fill the bra cup completely, providing a smooth, even silhouette.

Amoena Balance is made from a soft silicone developed exclusively by Amoena. These incredibly soft shapers have a clearly defined shape and hug the body firmly and securely.

And now, all Balance products feature our patented Comfort+ temperature-equalizing technology. Each shaper has a reduced-weight silicone back layer integrated with Comfort+ micro capsules that absorb heat during a rise in body temperature; stores the heat and then releases the warmth back to the body when the temperature lowers. This process reduces heat build-up and perspiration behind the shaper keeping a woman ultra comfortable all day long.

Depending on the surgery site and the amount of missing tissue, Amoena Balance symmetry shapers come in multiple shapes, sizes and thicknesses for the most perfect fit possible.

Amoena Balance Contact

Amoena Balance Contact features a skin-friendly adhesive on the back layer that allows the shaper to adhere directly to the body – following every movement. With the addition of Comfort+ to the Contact shaper, the adhesive back has been modified for a more comfortable and secure feeling. It is recommended to wear a Contact shaper with a bra for added security.

Breast forms with Comfort+

Additional benefits:

- Two-layers of naturally soft silicone hug the breast, filling the bra cup perfectly where needed for an even silhouette.
- Finely tapered edges ensure a smooth and invisible fit to the body.
- Back layer features a reduced weight silicone with integrated Comfort+ temperature-equalizing material to reduce heat build-up behind the shaper.
- Back surface features airflow channels that allow air to flow freely, helping to increase evaporation, further reducing perspiration behind the shaper.

Delivering cool comfort: Comfort+ technology

Comfort+ is made up of microcapsules that help regulate and balance fluctuations in body temperature. This patented temperature-equalizing material actually absorbs, stores and releases body heat behind the form – resulting in an unmatched level of comfort.

Absorbs excess heat during a rise in temperature.
Stores it within the breast form layer.
Gently releases it when body temperature decreases.

Comfort+ patented technology can only be found in Amoena breast forms. Find out more www.amoena.com/comfortplus

Amoena Balance Delta, 282A

Amoena Balance Contact Varia, 286

Find out more www.amoena.com/comfortplus

Delivering cool comfort: Comfort+ technology

Comfort+ is made up of microcapsules that help regulate and balance fluctuations in body temperature. This patented temperature-equalizing material actually absorbs, stores and releases body heat behind the form – resulting in an unmatched level of comfort.

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Stores it within the breast form layer.
Gently releases it when body temperature decreases.

Comfort+ patented technology can only be found in Amoena breast forms. Find out more www.amoena.com/comfortplus
Amoena Balance portfolio

Restores shape and symmetry

Delta
Balance Delta 282A
Balance Contact Delta 284B

Oval
Balance Oval 283A
Balance Contact Oval 287B

Varia
Balance Varia 285
Balance Contact Varia 286

Amoena Balance portfolio

<table>
<thead>
<tr>
<th>Thickness</th>
<th>A Thin</th>
<th>B Thick</th>
</tr>
</thead>
<tbody>
<tr>
<td>Shape</td>
<td>Delta</td>
<td>Delta</td>
</tr>
<tr>
<td></td>
<td>Oval</td>
<td>Oval</td>
</tr>
<tr>
<td></td>
<td>Varia</td>
<td>Varia</td>
</tr>
</tbody>
</table>

Amoena Balance
Sizes: 1/2, 3/4, 5/6, 7/8, 9/10

Balance Delta 282A
Sizes: 1/2, 3/4, 5/6, 7/8, 9/10

Balance Oval 283A
Sizes: 6/7, 2/3, 4/5, 6/7, 8/9

Balance Oval 287B
Sizes: 0/1, 2/3, 4/5, 6/7, 8/9

Balance Varia 285
Sizes: S, M, L, XL

Balance Contact Delta 284B
Sizes: 1/2, 3/4, 5/6, 7/8, 9/10

Balance Contact Oval 287B
Sizes: 0/1, 2/3, 4/5, 6/7, 8/9

Balance Contact Varia 286
Sizes: S, M, L, XL

How to work with the number/letter code system

• Decide the thickness of the shaper: thin (A) or thick (B)
• Select the right shape: Delta (D), Oval (O), Varia (V)
• Please refer to the table above for number/letter code for available partial shapers (overview above)

Breast forms portfolio

When fitting a breast form it is important to obtain a clear picture of the woman’s individual needs. Does her lifestyle or any physical aspects make a specific type of breast form particularly beneficial for her? Choosing the right breast form starts with a well-fitting bra. Before selecting the breast form, first measure the woman for an Amoena bra. Then select the breast form with the appropriate features according to the woman’s specific needs.

To determine the appropriate breast form size please refer to the breast form sizing chart in the back of this catalogue.

Below you will find an overview of the currently available combinations of Amoena breast form lines, shapes, cup forms, lightweight versions and colours.
Tests have shown that there are wide individual variations in the length of time the adhesion lasts. For a long lasting adherence of the Contact pearl surface, thorough and regular care is essential. Please see page 24 for Skin Care and Form Care products.

**Benefits**
- Adheres directly to the skin and moves with the body
- Stays in place with every movement
- Relieves pressure on the shoulders – especially important for women with lymphedema or a larger bust
- Easy wear and care
- Provides more freedom in clothing choices like low cut dresses.
- Gives a woman more security and self-confidence

This breast form line is also available in lightweight styles.

**Technology**

Adhesive silicone surface
Temperature-equalizing Comfort+ technology
Light or standard silicone layer
Super-soft film

Application of the Amoena Contact

Cleanse your chest wall thoroughly with Amoena Skin Preparation Tonic. Afterwards, make sure the area is completely dry. The cleaner and drier your skin, the better the breast form will adhere. Please do not touch the adhesive surface of the breast form as this may affect adhesion.

1. Slide your bra strap down over your shoulder and slip your arm out. Lean forward.
2. Using the hand on your non-operated side, take hold of your bra strap and pull the bra cup away from your body.
3. Take the breast form in your other hand and, still leaning forward, place it in the cup of your bra. Make sure that the breast form sits perfectly in the cup of your bra.
4. The more tapered side of the breast form should be positioned at the top of the bra cup where it joins the strap.
5. Place your free hand on the outside of the bra cup. Slowly stand upright, pressing the breast form in the cup carefully into place on your body.
6. Pull your bra strap up over your shoulder and press the breast form once more to make sure it is firmly attached.
7. Check the fit. If the position of the breast form needs to be adjusted, simply remove the breast form and reposition.

Removal of the Amoena Contact

1. Grasp the breast form with one hand and lean forward until you feel the weight of the breast form in your hand.
2. Starting at a point furthest from your scar area, pull the breast form carefully away from your body.
3. If the adhesive surface accidentally sticks together during removal, it can be easily separated by holding under running water.
4. The fingertips should be placed as close as possible to the edge of the breast form.
5. Please be careful with longer fingernails – they might damage the film.

Cleaning the Amoena Contact breast form

1. Put three drops of the Soft Cleanser on the dry adhesive surface and then moisten the special brush with lukewarm water.
2. Now scrub the adhesive surface with the special brush firmly for about three minutes in circular movements.
3. Then rinse with plenty of lukewarm water.
4. Finally allow to air-dry.
With changes in surgical trends, Amoena offers you more options, more convenience, more comfort with our 2U shape.

**What makes the 2U unique?**

- The anatomical curve that sits under the arm leaves room for remaining tissue and/or axillary lymphedema for the most comfortable and non-irritating fit (no friction under the arm)
- The symmetrical extension protects the scar to reduce friction to sensitive scar tissue and also fills in under the arm for women who need more coverage
- The transition to the chest wall is slightly higher than the 2A shape, providing a smooth transition and nice silhouette. See Fitting Tips below.

**Position the form in the bra with the side extension under the arm.**

The 2U shape is available in both the Natura and Energy segments.

---

**Fitting Tips: Combining the advantages of other shapes into one solution**

**1S Shape**
- High soft transition to upper chest wall

**2A Shape**
- Extra extension under the arm/axillar

**3E Shape**
- Low neckline for a nice cleavage

**2U Shape**
- Low neckline for a nice cleavage

---

**Benefits**

- Reduces perspiration behind the breast form and increases the evaporation rate during exercise or as a result of medical treatment or hot flushes
- Reduces overheating behind the breast form to help maintain a constant, comfortable temperature all day
- Can help prevent body odour and gives a fresh, clean feeling
- Light weight styles may reduce shoulder and neck tension as well as back problems. Ideal for women with lymphedema, osteoporosis and arthritis
- Universal shapes 3U and 2U offer more fitting options
- 30% more Comfort+ than other Amoena breast forms with Comfort+.

---

**Technology**

Unique three-dimensional pearl surface on the back of the breast form allows air to flow freely behind the form. The resulting air ventilation reduces perspiration and increases evaporation.

---

This breast forms offer improved comfort (see page 14). This breast form line is also available in lightweight styles.
Amoena Natura

Natural look and movement

Benefits
- Designed to give a more natural feeling and appearance
- Moves naturally with the body and flattens when lying down
- Quickly warms to body temperature

Introducing the 2U shape in Natura. The Amoena Natura 2U is extra soft, making this form the perfect first form immediately after mastectomy. The natural silicone front is presented the wearer with a natural drape, and the gel layer moves gently with the chest for a smooth and soft feeling.

The combination of the gel back and the extra soft silicone front provides an easy fit.

Technology
This breast form is available in two different options, according to the breast form tissue which you need to match when fitting. Styles 1S and 3E have a softer front layer and a firmer back layer, which matches the drape of a smaller breast. Extremely soft to the touch, they also offer a weight reduction of around 10% compared to standard silicone forms. In all other Natura forms the layers are reversed: the back layer is softer than the front layer, which matches the physical properties of a larger breast.

Amoena Essential

Balanced and secure fit

Benefits
- Designed to meet the essential everyday needs of women following breast surgery
- Comfortable to wear; natural appearance

Enhanced with a super-soft film and a soft silicone formula, our line of Amoena Essential breast forms is made with care and to the highest technological standards.

Technology
This breast form line is also available in lightweight styles.

**Amoena Natura**

<table>
<thead>
<tr>
<th>Shape</th>
<th>Symmetrical</th>
<th>Asymmetrical</th>
<th>Universal</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Shallow</td>
<td>Natura 1S 396</td>
<td>Natura 2A 393</td>
<td>Natura 2U 394</td>
</tr>
<tr>
<td>2 Average</td>
<td>Natura 2S 390</td>
<td>Natura 3S 389</td>
<td>Natura 3E 397</td>
</tr>
<tr>
<td>3 Full</td>
<td>Natura Light 1S 664</td>
<td>Natura Light 2A 392</td>
<td>Natura Light 2U 399</td>
</tr>
</tbody>
</table>

**Amoena Essential**

<table>
<thead>
<tr>
<th>Shape</th>
<th>Symmetrical</th>
<th>Asymmetrical</th>
<th>Universal</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Shallow</td>
<td>Essential 1S 630</td>
<td>Essential 2A 393</td>
<td>Essential 3S 367</td>
</tr>
<tr>
<td>2 Average</td>
<td>Essential 2S 440</td>
<td>Essential 2A 356</td>
<td>Essential 3E 556</td>
</tr>
<tr>
<td>3 Full</td>
<td>Essential Light 2S 356</td>
<td>Essential Light 2A 392</td>
<td>Essential Light 3S 391</td>
</tr>
</tbody>
</table>

* Available in right or left

**Benefits**
- Designed to give a more natural feeling and appearance
- Moves naturally with the body and flattens when lying down
- Quickly warms to body temperature

Introducing the 2U shape in Natura. The Amoena Natura 2U is extra soft, making this form the perfect first form immediately after mastectomy. The natural silicone front is presented the wearer with a natural drape, and the gel layer moves gently with the chest for a smooth and soft feeling.

The combination of the gel back and the extra soft silicone front provides an easy fit.

Technology
This breast form is available in two different options, according to the breast form tissue which you need to match when fitting. Styles 1S and 3E have a softer front layer and a firmer back layer, which matches the drape of a smaller breast. Extremely soft to the touch, they also offer a weight reduction of around 10% compared to standard silicone forms. In all other Natura forms the layers are reversed: the back layer is softer than the front layer, which matches the physical properties of a larger breast.

**Amoena Essential**

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<td>Essential Light 2A 392</td>
<td>Essential Light 3S 391</td>
</tr>
</tbody>
</table>

* Available in right or left

**Benefits**
- Designed to meet the essential everyday needs of women following breast surgery
- Comfortable to wear; natural appearance

Enhanced with a super-soft film and a soft silicone formula, our line of Amoena Essential breast forms is made with care and to the highest technological standards.

Technology
This breast form line is also available in lightweight styles.

**Benefits**
- Designed to give a more natural feeling and appearance
- Moves naturally with the body and flattens when lying down
- Quickly warms to body temperature

Introducing the 2U shape in Natura. The Amoena Natura 2U is extra soft, making this form the perfect first form immediately after mastectomy. The natural silicone front is presented the wearer with a natural drape, and the gel layer moves gently with the chest for a smooth and soft feeling.

The combination of the gel back and the extra soft silicone front provides an easy fit.

Technology
This breast form is available in two different options, according to the breast form tissue which you need to match when fitting. Styles 1S and 3E have a softer front layer and a firmer back layer, which matches the drape of a smaller breast. Extremely soft to the touch, they also offer a weight reduction of around 10% compared to standard silicone forms. In all other Natura forms the layers are reversed: the back layer is softer than the front layer, which matches the physical properties of a larger breast.
Ask your account manager about our seasonal textile styles.

Amoena Everyday collection of beautiful intimate apparel give women a feminine, fashionable choice after breast surgery while offering the perfect combination of comfort and design. Tailored specially to fulfill the needs of the woman in mind, they provide a perfect solution for every occasion—classically feminine, elegant, modern and sporty.

For those special occasions, the Amoena Seduction line brings a romantic touch to Amoena intimate apparel. Offered seasonally, Amoena Seduction pocketed bra and panty sets are designed using fabrics and laces in the newest color trends.

**Skin and Form Care**

Amoena’s newly re-formulated Skin and Form Care system is now even gentler and more suitable for all skin types.

Perfect for care of the skin after breast surgery, and formulated especially for use with the adhesive surface of the Amoena Contact breast form and Amoena Balance Contact partial, the skin and form care range is now free of preservatives and dyes.

For Contact wearers, the Amoena Skin and Form Care system is designed to work together and it is recommended to use on a daily basis. Use of other skin care products is not recommended, because various perfumes, oils and other cosmetic ingredients can affect the adhesion of the Amoena Contact breast form.

**Adhesive Nipples**

- **Style**
  - 136 Ivory
  - 137 Almond (shown)
  - 138 Bronze
  - 139 Tawny
  - 134 Demo Kit

- **Sizes**
  - Small (Ø 3.4 cm)
  - Medium (Ø 3.9 cm)
  - Large (Ø 4.9 cm)

- **Pkg.**
  - 2 per case

- **Notes**
  - Attaches securely to a breast form, symmetry shaper, natural breast or reconstructed breast with a silicone adhesive
  - Packaged with one, 30ml bottle of Amoena Soft Cleanser
  - Demo kit displays one of each color in each size for use in effectively determining size and color needed (for retailers only)

**Contact Back Pad and Foils**

- **Style**
  - 171 L/R for style 386
  - 170 L/R for style 383
  - 172 for style 381, 380
  - 167 for style 384
  - 145 for style 272B

- **Sizes**
  - according to breast form shapes, see above

- **Pkg.**
  - 1 Back Pad
  - 2 Foils per bag

- **Notes**
  - Back Pad allows product to be worn unattached and supported by a bra
  - Foils protect the adhesive back during storage
Everyday

Features of Amoena bras

Shoulder straps: Our comfy, adjustable straps support your breast form without putting any strain on your shoulders. Some styles have wider, padded straps for additional comfort and support.

Pocket: Unless otherwise stated, all the bras in our range have discreet, multi-option pockets. These will hold your breast form securely in place – so it won’t slip out or show over the top of the cup, giving you additional peace of mind.

Made from a very fine fabric which is shaped to mould perfectly into the cup of the bra, multi-option pockets give you more choices, because they enable our bras to be worn by all women.

Wider underband: Provides support and stability, to ensure your breast form stays securely in place.

Variable fastening: 1–4 hooks, depending on the size, ensure you have just the right amount of support.

Cups: Cut to follow the shape of a breast form closely to ensure a perfect fit. Elastic edges give extra security.

Pocketed bras, tops, bodies, and nuisets are labeled with the CE mark.
**Everyday**

**Dana SB** molded camisole soft cup bra  
*Style* 0862 (White); 0750 (Black)  
*Sizes* 70-90 AA; 70-100 A,B,C; 75-95 D,E  
*Hook & Eye* 2 rows: 70-90 AA; 70-85 A; 70-80 B,C; 75-95 D; 3 rows: 90-100 A; 85-100 B,C; 80-95 D; 75-95 E  
*Material* 84% Polyamide, 16% Elastane  
- Camisole bra hugs your body for a secure fit  
- Decorative lace across chest offers a smart solution for lower necklines to hide scars or radiation burns  
- Adjustable elastic straps

**Isabel SB** cut and sewn camisole soft cup bra  
*Style* 2118 (White, Black)  
*Sizes* 70-85 AA; 70-100 A, 70-105 B,C; 70-95 D, 75-95 E  
*Hook & Eye* 2 rows: 70-85 A; 70-100 B,C; 70-105 B,C; 70-95 A, 70-95 B,C; 70-85, 75-85  
*Material* 51% Polyamide, 36% Polyester, 11% Elastane, 2% Viscose  
- Camisole bra hugs your body for a secure fit  
- Decorative lace across chest offers a smart solution for lower necklines to hide scars or radiation burns  
- Adjustable elastic straps

**Isadora SB** support bra for fuller figures  
*Style* 0947 (White); 0948 (Nude)  
*Sizes* 75-115 A, 70-110 B,C,D; 70-95 E,F,G  
*Hook & Eye* 2 rows: 70-90 A; 70-85 B; 70-85 D; 3 rows: 95-115 A; 95-110 B; C; 90-110 D; 70-100 E, F, G  
*Material* 51% Polyester; 16% Elastane; 15% Cotton; 10% Polyamide  
- Supportive three-part cup construction provides excellent support  
- Decorative paisley embroidery for a touch of elegance  
- Mesh fabric on top cup offers a light look  
- Wide padded straps for a supportive and comfortable fit  
- Adjustable elastic straps; straps increase in width to maintain support in larger sizes

**Jasmin SB** cotton stretch bra for smaller cups  
*Style* 0900N  
*Sizes* 70-90 AA,A,B; 75-90 C  
*Hook & Eye* 2 rows: 70-90 AA,A,B; 75-90 C  
*Material* 72% Cotton, 11% Polyester, 9% Elastane, 8% Polyamide  
- NEW: Bilateral cotton pockets  
- Cotton stretch-lace cups for added comfort  
- Elastic upper cup for snug and secure fit  
- Adjustable elastic straps; straps increase in width to maintain support in larger sizes

**Lara SB** molded foam cup, T-Shirt bra  
*Style* 0752 (Off White); 0674 (Nude); 0675 (Black)  
*Sizes* 75-90 AA; 70-90 A,B,C; 75-90 D  
*Hook & Eye* 2 rows: 75-90 AA; 70-90 A,B,C; 75-90 D  
*Material* 83% Polyamide, 17% Elastane  
- Lightly padded molded cups for a smooth look and seamless silhouette; decorative leaf embroidery on center front  
- Foam cups covered with 2-way stretch micro fabric hugs the body and balances any unevenness  
- Adjustable elastic straps; straps increase in width to maintain support in larger sizes

**Lara Comfort SB** molded foam cup, T-Shirt bra with extra comfort  
*Style* 0916 (Nude); 0955 (Black)  
*Sizes* 70-100 B,C,D,E  
*Hook & Eye* 2 rows: 70-75 B; 70 C  
*Material* 85% Polyamide, 15% Elastane  
- Lightly padded molded cups for a smooth look and seamless silhouette  
- Foam cups covered with a two-way stretch microfiber hugs the body and balances unevenness  
- Soft padded tapered straps for comfort and support  
- Decorative lattice detail in center front for a light touch  
- Adjustable elastic straps; straps increase in width to maintain support in larger sizes
Lara Comfort 3D innovative soft bra with 3D channel wire casing
- Style: 0437 (Nude), 0436 (Black)
- Sizes: 70-100 A,B,C,D,E
- Hook & Eye: 2 rows: 70-80 A; 70-75 B; 70 C; 85-100 A; 80-100 B; 75-100 C; 70-100 D,E
- Material: 85% Polyamide, 15% Elastane
- • Lightly padded molded cups feature a 3D channel wire casing that supports like a wire bra
  • Molded, foam cups covered with a two-way stretch microfiber hugs the body for a seamless silhouette
  • Soft padded tapered straps for comfort and support
  • Adjustable elastic straps; straps increase in width to maintain support in larger sizes

Lina SB cut and sewn soft bra
- Style: 0438
- Sizes: 70-95 A,B,C,D; 75-90 E
- Hook & Eye: 2 rows: 70-95 A; 70-75 B; 70 C; 85-95 B; 70-95 C,D; 75-90 E
- Material: 84% Polyamide, 16% Elastane
- • Soft micro fiber fabric in supportive three part construction
  • Mesh fabric on top cup offers a light look
  • Adjustable elastic straps; straps increase in width to maintain support in larger sizes

Lina WB cut and sewn wire bra
- Style: 0443
- Sizes: 70-95 A,B,C,D; 75-90 E
- Hook & Eye: 2 rows: 70-95 A; 70-75 B; 70 C; 85-95 B; 75-95 C,D; 75-90 E
- Material: 84% Polyamide, 16% Elastane
- • Soft micro fiber fabric in supportive three part construction
  • Mesh fabric on top cup offers a light look
  • Adjustable elastic straps; straps increase in width to maintain support in larger sizes

Lina Panty fits Lina SB and WB
- Style: 0445
- Sizes: 36-48
- Material: 77% Polyamides, 17% Elastane, 6% Cotton
- • Soft micro fiber fabric panty is smooth and comfortable under clothing
  • Mesh fabric side panels complement Lina bra styling
  • Height of side seams approximately 8 cm in size 38; height increases in larger sizes to maintain support

Lina Panty fits Lina SB and WB
- Style: 0445
- Sizes: 36-48
- Material: 77% Polyamides, 17% Elastane, 6% Cotton
- • Soft micro fiber fabric panty is smooth and comfortable under clothing
  • Mesh fabric side panels complement Lina bra styling
  • Height of side seams approximately 8 cm in size 38; height increases in larger sizes to maintain support

Lucia WB molded cup wire bra with convertible straps
- Style: 0456
- Sizes: 70-90 AA,A,B,C,D; 75-85 E
- Hook & Eye: 2 rows: 70-90 AA,A; 70-85 B; 70-80 C; 70 D
  3 rows: 90 B; 85-90 C; 75-90 D; 75-85 E
- Material: 76% Polyamide, 24% Elastane
- • Spacer fabric bra with breathable padded cups for a smooth look
  • Versatile strap options: straight, crisscross or halterneck; packaged with extra straps
  • Elegant rhinestone detail on both front straps and center front
  • Adjustable elastic straps; straps increase in width to maintain support in larger sizes

Magdalena SB bonded back smoothing full-figure bra
- Style: 0463
- Sizes: 75-110 B,C,D,E,F
- Hook & Eye: 4 rows: 75-95 B; 75-90 C; 75-85 D; 75-80 E; 75 F
  5 rows: 100-110 B; 95-110 C; 90-110 D; 85-110 E; 80-110 F
- Material: 54% Polyamide, 24% Elastane, 22% Polyester
- • High back fabric and side panels provide comfortable wear and a smooth look under clothing
  • Wide, soft straps offer support
  • Adjustable rigid straps; straps increase in width to maintain support in larger sizes
High cotton content

Famous Mona fit with wire

NEW

Marisa SB support-bra for fuller figures
Style 0767
Sizes 80-110 A,B,C,D; 80-105 E
Hook & Eye 5 rows: 80-90 A; 80-85 B; 80 C,D
6 rows: 95-105 A; 90-100 B;
85-95 C; 85-90 D; 85-85 E
7 rows: 110 A; 105-110 B; 100-110 C;
95-105 D; 90-100 E
8 rows: 110 D; 105 E
Material 74% Cotton, 13% Polyamide, 13% Elastane
• Decorative embroidery for an elegant look
• High cotton content for extreme breathability
• Amazing support especially in fuller sizes
• Padded wider straps, for excellent support

Color White

Mona SB comfortable soft cup
Style 0606 (White); 0568 (Champagne); 0614 (Cognac); 0591 (Black)
Sizes 70-95 AA,A,B; 75-90 C,D;
75-85 E
Hook & Eye 2 rows: 70-90 AA; 70-85 A,B;
75-80 C,D,E
3 rows: 95 AA; 90-95 A,B;
85-90 C,D; 85 E
Material 79% Polyamide, 21% Elastane
• Molded cups are perfect for wearing under light colors and sheer fabrics
• Softly padded straps for added comfort
• Adjustable elastic straps; straps increase in width to maintain support in larger sizes

Color White
Champagne
Cognac
Black

Mona WB comfortable wire bra
Style 0946 (Champagne); 0945 (Black)
Sizes 70-95 A; 75-95 B,C,D; 75-90 E
Hook & Eye 2 rows: 70-90 A; 75-85 B;
75-80 C,D,E
3 rows: 95 A; 90-95 B; 85-95 C,D;
85-90 E
Material 80% Polyamide, 20% Elastane
• Popular Mona style now with a wire option; same comfortable fit as the Mona soft bra
• Molded cups are perfect for wearing under light colors and sheer fabrics
• Soft, padded straps for added comfort
• Adjustable elastic straps; straps increase in width to maintain support in larger sizes

Color Champagne
Black

Natalie SB soft elastic lace bra
Style 0584
Sizes 75-95 B,C,D
Hook & Eye 2 rows: 75-85 B; 75-85 C; 75 D
3 rows: 90-95 B; 85-95 C; 80-95 D
Material 56% Polyamide, 30% Polyester, 14% Elastane
• Soft elastic lace at neckline hugs for a secure fit
• Lace fabric on top cups and straps gives a feminine look
• Adjustable elastic straps; straps increase in width to maintain support in larger sizes

Color Champagne

Nora SB great shape bra with a supportive fit
Style 0555N (White); 0557N (Black)
Sizes 80–100 A,B,C,D
Hook & Eye 2 rows: 80-85 A,B,C,D
3 rows: 90-100 A,B,C,D
Material 52% Cotton, 39% Polyamide, 9% Elastane
• NEW: Bilateral cotton pockets
• Provides a great shape and ultimate support
• Delicate floral jacquard weave offers a feminine touch
• Wide, padded straps for extra comfort
• Adjustable elastic straps; straps increase in width to maintain support in larger sizes

Color White
Black

Performance SB sports bra
Style 0654 (White); 0658 (Black)
Sizes 70-95 AA,A,B,C,D,E
Hook & Eye 3 rows: 70-95 AA,A,B,C,D,E
Material 72% Polyamide, 28% Elastane
• Mesh side and front panel for extreme breathability
• Sporty stripes on bottom band
• Adjustable elastic straps

Color White
Black
Rebecca SB, supportive soft bra
- **Style:** 0806 (White); 0969 (Black)
- **Sizes:** 80-110 A; 75-110 B,C,D; 80-105 E; 85-105 F
- **Hook & Eye:** 2 rows: 80-85 A, 75-85 B; 75-80 C,D 3 rows: 90-95 A,B; 85-95 C,D; 80-90 E; 85-90 F 4 rows: 100-110 A,B,C,D; 95-105 E,F
- **Material:** 72% Polyamide, 22% Elastane, 6% Cotton
- Feminine lace soft cup bra with three part cup
- Bra construction specially designed for fuller sizes
- Adjustable elastic straps; straps increase in width to maintain support in larger sizes

Rita SB, soft bra with CoolMax pockets
- **Style:** 2004 (White, Nude, Black)
- **Sizes:** 75-100 A,B,C; 75-105 D; 80-105 E
- **Hook & Eye:** 2 rows: 75-90 A; 75-85 B; 75-80 C,D 3 rows: 95-100 A; 90-100 B; 85-100 C; 75-85 D; 80-85 E 4 rows: 90-105 D,E
- **Material:** 65% Polyester; 30% Polyamide; 5% Elastane
- A modern silhouette with smooth cups
- Stretch neckline features feminine lace trim for a snug fit
- Adjustable elastic straps

Rebecca Panty, fits Rebecca SB and WB
- **Style:** 0808 (White); 0973 (Black)
- **Sizes:** 38-50
- **Material:** 70% Polyamide, 25% Elastane, 5% Cotton
- Feminine lace panty matches both Rebecca bra styles
- Elastic lace has excellent shape retention for a perfect fit
- Height of side seams approximately 8 cm in size 38; height increases in larger sizes to maintain support

Ruth SB, clean cotton bra
- **Style:** 0873 (White); 0872 (Nude)
- **Sizes:** 70-105 AA,A,B; 70-100 C; 70-95 D,E; 70-90 F
- **Hook & Eye:** 2 rows: 70-105 AA, 70-100 A; 70-95 B; 70-90 C; 70-85 D 3 rows: 105 A; 100-105 B; 95-100 C; 90-95 D; 70-95 E; 70-90 F
- **Material:** 100% Cotton
- Clean looking, great everyday bra
- Bra is made of 100% cotton
- Side stays offer light support at sides
- Adjustable elastic straps; straps increase in width to maintain support in larger sizes
### Sell-out styles

The lingerie styles on this page are discontinuing during the year. Please check with your Account Manager or our customer service which styles and sizes are still deliverable. Special prices for these styles are offered in our current price list 2014.

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<th>Material</th>
<th>Features</th>
</tr>
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</table>
| Alice SB | White          | 70-90 AA, A, B, C      | 66% Polyester, 21% Polyamide, 13% Elastane | • Split side stays move with the body—providing comfort while standing or sitting;  
• Soft, padded tapered straps for added comfort;  
• Adjustable elastic straps; straps increase in width to maintain support in larger sizes |
|          | White/Nude     | 75-100 A, B, C         | 68% Polyamide, 27% Elastane, 3% Cotton | • Flat, no-seam design at leg opening and waist is smooth and invisible under clothing;  
• Perfect coordination for all Amoena bras;  
• Height of side seams approximately 8 cm in size 38; height increases in larger sizes to maintain support in larger sizes |

### Basic Seamless Panty

A soft micro fiber for an invisible look.

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</table>
| 0464     | White          | 36/38-48/50            | 68% Polyamide, 27% Elastane, 3% Cotton | • Flat, no-seam design at leg opening and waist is smooth and invisible under clothing;  
• Perfect coordination for all Amoena bras;  
• Height of side seams approximately 8 cm in size 38; height increases in larger sizes to maintain support in larger sizes |

### Everyday

**Silvia SB**

Great everyday soft bra

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| 0998     | White          | 70-90 AA; 70-110 A, B, C, D, E, F | 66% Polyester, 21% Polyamide, 13% Elastane | • Split side stays move with the body—providing comfort while standing or sitting;  
• Soft, padded tapered straps for added comfort;  
• Adjustable elastic straps; straps increase in width to maintain support in larger sizes |

**Naomi Panty**

Side seam height: 5 cm *

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</table>
| 0772     | Off White      | 70-90 A, B, C          | 70% Polyamide, 30% Elastane           | • Flat, no-seam design at leg opening and waist is smooth and invisible under clothing;  
• Perfect coordination for all Amoena bras;  
• Height of side seams approximately 8 cm in size 38; height increases in larger sizes to maintain support in larger sizes |

**Naomi WB**

Side seam height: 6 cm *

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</table>
| 0773     | Off White      | 70-90 A, B, C          | 70% Polyamide, 30% Elastane           | • Flat, no-seam design at leg opening and waist is smooth and invisible under clothing;  
• Perfect coordination for all Amoena bras;  
• Height of side seams approximately 8 cm in size 38; height increases in larger sizes to maintain support in larger sizes |

**Naomi SH**

Side seam height: 6 cm *

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</table>
| 0774     | Off White      | 70-90 A, B, C          | 70% Polyamide, 30% Elastane           | • Flat, no-seam design at leg opening and waist is smooth and invisible under clothing;  
• Perfect coordination for all Amoena bras;  
• Height of side seams approximately 8 cm in size 38; height increases in larger sizes to maintain support in larger sizes |

**Dana SB**

Side seam height: 23 cm *

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</thead>
</table>
| 0753     | Off White      | 70-90 A, B, C          | 70% Polyamide, 30% Elastane           | • Flat, no-seam design at leg opening and waist is smooth and invisible under clothing;  
• Perfect coordination for all Amoena bras;  
• Height of side seams approximately 8 cm in size 38; height increases in larger sizes to maintain support in larger sizes |

**Tamara SB**

Side seam height: 10 cm *

<table>
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</thead>
</table>
| 0833     | Off White      | 75-105 B, C, D, E, F   | 84% Polyester, 5% Cotton              | • Flat, no-seam design at leg opening and waist is smooth and invisible under clothing;  
• Perfect coordination for all Amoena bras;  
• Height of side seams approximately 8 cm in size 38; height increases in larger sizes to maintain support in larger sizes |

**Lea WB**

For a comfortable fit and support.

<table>
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</tr>
</thead>
</table>
| 0732     | Black          | 70-90 A, B, C          | 70% Polyamide, 30% Elastane           | • Flat, no-seam design at leg opening and waist is smooth and invisible under clothing;  
• Perfect coordination for all Amoena bras;  
• Height of side seams approximately 8 cm in size 38; height increases in larger sizes to maintain support in larger sizes |

**Tamara Panty**

Sideseam height: 23 cm *

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<th>Features</th>
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</thead>
</table>
| 0834     | Off White      | 75-105 B, C, D, E, F   | 84% Polyester, 5% Cotton              | • Flat, no-seam design at leg opening and waist is smooth and invisible under clothing;  
• Perfect coordination for all Amoena bras;  
• Height of side seams approximately 8 cm in size 38; height increases in larger sizes to maintain support in larger sizes |

**Naomi Panty**

Horizontal seam height: 8 cm *

<table>
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<th>Features</th>
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</thead>
</table>
| 0771     | White          | 70-90 AA, A, B, C      | 66% Polyester, 27% Elastane, 3% Cotton | • Flat, no-seam design at leg opening and waist is smooth and invisible under clothing;  
• Perfect coordination for all Amoena bras;  
• Height of side seams approximately 8 cm in size 38; height increases in larger sizes to maintain support in larger sizes |

* cm measurements are indicated in the base size; height increases in larger sizes to maintain support.
Amoena’s new shapewear brings smooth control to your customers. All of our shapewear features a fabric combination of strong power mesh and microfiber for ultimate control with comfort. Flat, bonded seams reduce lines under clothing; remaining virtually invisible.

The Shapewear collection was designed to complement our newest bra styles: Magdalena SB, Barbara WB, Lara Comfort SB, Lara Comfort 3D and more.

**Shape High Waist Brief**
- **Style**: 0468
- **Color**: Nude
- **Sizes**: 36-46
- **Material**: 64% Polyamide, 33% Elastane, 3% Cotton
- **Height of side seams approximate 29,5 cm in size 38**

**Shape High Waist Skirt**
- **Style**: 0469
- **Color**: Nude
- **Sizes**: 36-46
- **Material**: 66% Polyamide, 34% Elastane
- **Height of side seams approximate 50,5 cm in size 38**

**Shape Brief**
- **Style**: 0467
- **Color**: Nude
- **Sizes**: 36-46
- **Material**: 63% Polyamide, 35% Elastane, 2% Cotton
- **Height of side seams approximate 15,5 cm in size 38**

**Shape Brief Biker**
- **Style**: 0459
- **Color**: Nude
- **Sizes**: 36-46
- **Material**: 63% Polyamide, 35% Elastane, 2% Cotton
- **Height of side seams approximate 40 cm in size 38**
Amoena Leisure

Valletta Top

elegant basic-top

Style: 70230 (White); 70229 (Black)

Sizes: 38-50

Material: 92% Modal, 8% Elastane

- Camisole made from soft modal fabric
- Round neckline in front and back
- Double spaghetti straps, adjustable in back
- Supportive shelf bra with bilateral pockets
- Super soft cups
- Exclusive rhinestone application in middle upper back

Valletta Shirt

elegant basic-T-Shirt

Style: 70232 (White); 70231 (Black)

Sizes: 38-46

Material: 92% Modal, 8% Elastane

- Beach T-shirt made from soft modal fabric
- Round neckline in front
- Supportive shelf bra with bilateral pockets
- Super soft cups
- Exclusive rhinestone application at left sleeve

Weighted Leisure Form

Style: 132

Sizes: 3-14

Material: Weighted Foam:

- 30% Polyurethane
- 70% Barium Sulfate (7727-43-7)

Cover:

- 50% Polyamide, 15% Elastane
- 10% Polyester, 24% PCM with Acrylate Binder

- Polyurethane foam form is slightly weighted with Barium Sulfate (7727-43-7), a naturally occurring mineral in powder form
- Soft Comfort+ temperature-equalizing fabric integrated into the back of the cover reduces perspiration behind the form
- Ultra soft removable, washable fabric cover helps maintain a clean environment
- Ideal for wear while sleeping

Amoena Swimwear

Amoena swimwear gives women the confidence to show off their figure and be active again, whether on the beach or in the pool. Clever tailoring and modern fabrics result in high quality bikinis and swimsuit. Invisible support keeps the breast form and breasts in place.

The 2015 collection will be available for pre-order from June to September 2014 for delivery in March 2015. Ask your account manager about pre-order appointments to view the collection.

For your convenience, we now offer a core collection of styles that are never out of stock. Turn the page to see more.

Amoena Swimwear Special Features

- Underarm: Our swimwear is cut slightly higher under the arm for extra security, without providing excessive coverage.
- Bust shaping: An elastic underband and special shaping of the cups holds the breast form closely against the body, so it won’t slip down or fall forward, even in a wet swimsuit.
- Sizing: To ensure the best possible fit, many of the styles in our range are available in different cup sizes. Most styles come in either a B or C cup fitting, with a smaller selection offered in A and D fittings.
- Pockets: Amoena swimwear has specially designed pockets on both sides to hold your breast form or forms discreetly and securely in place. Our pockets are accessible from both the top and the side, making them easier to handle and ensuring that the prosthesis sits properly within the pocket.
- Standard leg cut: Unless stated otherwise, our swimwear has a standard legline – not cut too high or too low – suitable and flattering for most figures and all ages.

Swimsuits, Tankini Tops and Bikini Tops are labeled with the CE mark.
## New Core Swimwear

### Solomon Sea
- **Style**: 70512
- **Sizes**: 38-52 B,C; 38-48 D
- **Material**: 68% Polyamide, 32% LYCRA
- **Features**:
  - Sporty suit made with firm, supportive fabric
  - Easy to slip in with zip front closure
  - Camlock puller for secure fastener
  - Ergonomic racer back for freedom of movement
  - Middle seam in lower back for a snug fit

### Black Sea FB
- **Style**: 70537
- **Sizes**: 40-52 B,C
- **Material**: 68% Polyamide, 32% LYCRA
- **Features**:
  - Riviera vintage style flatters the figure with shaping fabric and side panel seams
  - Control lining in front and upper back
  - Comfortable soft lining at lower back
  - Middle seam in back for a snug fit

### Black Sea TA Set
- **Style**: 70540
- **Sizes**: 38-48 B,C
- **Material**: 68% Polyamide, 32% LYCRA
- **Features**:
  - Elegant Tankini with sophisticated drape detail in front
  - Shaping fabric flatters the figure
  - Wide, adjustable straps
  - Plain matching panty out of shaping fabric
  - Opaque lining in front
  - Height of side seams approximately 9.5 cm in size 38; height increases in larger sizes to maintain support

### Gulf of Mexico
- **Style**: 70513
- **Sizes**: 36-46 B; 38-44 C
- **Material**: 80% Polyamide, 20% Extra Life LYCRA
- **Features**:
  - Stylish one-piece with fancy braided detail at underbust with metal accessory
  - Straps are adjustable in the back
  - Opaque lining in front
  - Middle seam in back for snug fit

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### Aqua Wave Swimform
- **Style**: 149
- **Sizes**: 1-14
- **Features**:
  - A transparent silicone form for water activities, with a unique natural shape
  - Symmetrical form features raised waves on back that allow air and water to flow through, reducing the amount of suction
  - Offers a shallow to average fit
  - Packaged with a fashionable waterproof drawstring bag that is large enough to hold a wet swimsuit

Amoena has specially designed this form to fulfill the needs of women during swim and other water activities.
Amoena has developed a line of fashionable, comfortable scarves and caps. We offer these headscarves for women, who have lost their hair due to illness as a preventive measure to protect the skin against sunburn, cold and related injuries or skin diseases and to relieve physical and mental discomfort resulting from hair loss.

Amoena Headscarves feature:
• A fitted “cap” with sashes to make placement and styling easier
• Soft, breathable fabrics
• Extra fabric at the crown to create volume to make up for the loss of hair
• Easy to wear colors that complement a woman’s complexion and wardrobe

Limited Availability
Some Amoena headscarves are available for a limited time only. Check with your Account Manager for availability.
Amoena scarves are designed with a “cap” to fit perfectly on the crown of the head. Each of these looks starts with the scarf sitting comfortably on a woman’s head, sashes hanging loosely in the back. There’s no complicated folding or twisting and these variations should remain secure with little fuss.

**Tying Options**

**Relaxed & Easy**

1. Cross the sashes behind your head.
2. Tie into the beginning of a knot.
3. Make a bow. Position the sashes hanging down the back or over the shoulder.

**Around Town**

1. Follow Step 1 above, then wrap one sash around the forehead, keeping the fabric flat.
2. Bring the long sash from the back and cross over the shorter sash to make the first knot.
3. Fold sash A and tuck fold under sash B and through hole C.
4. Pull the folded sash A through to the desired length, leaving it folded.

**A Floral Touch**

1. Follow Step 1 above, then wrap one sash around the forehead, keeping the fabric flat.
2. Tie a knot near the temple and make a bow, keeping the loops even and fairly short.
3. Tuck the sash A behind the knot, to make a third loop.
4. Fold what remains of the sashes and tuck them behind the knot to complete the flower. Position as desired.

The following pages contain information to help you in fitting and choosing the best Amoena product for your customer.
<table>
<thead>
<tr>
<th>Segment</th>
<th>Name</th>
<th>Style</th>
<th>Sizing</th>
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How to find the right bra:

1. First determine the under-bust measurement in cm.
2. Convert the under-bust measurement in cm to the nearest standard bra size.
3. Determine the size range using the sizing chart and multiply by the exact bra size by looking at the chart in the corresponding cup size.

Advice:

- For small bust measurements, please note that the size range is based on the smallest bra size that fits the bust measurement.
- For larger bust measurements, the size range is based on the largest bra size that fits the bust measurement.
- If the bra size falls between two sizes, choose the larger size.

Under-bust measurement chart:

- To get the standard bra size, the band size is grouped in steps of five cm.
- Measure from the middle of your chest over the fullest part of the remaining breast to the centre of your spine.

Over-bust measurement:

- Under-bust measurement in cm between 63-67 corresponds to a band size of 70, an under-bust measurement between 73 and 77 corresponds to a band size of 75 etc. The sizes always end with "0" or "5".
How to find the right form size to fit your bra size:

First, measure the band size and corresponding cup size as shown on the front page of this chart. Then, determine the right Amoena breast form size by following the column down.

This size chart is meant as a guide to assist you during the breast form finding process. However, please also use your expertise and feeling.

Amoena breast form – How to select the right cup form:

Women’s breasts not only differ in cup size and band size, but also in cup forms. In order to achieve the closest fit, Amoena offers three different cup forms. These are designated with the numbers 1-3 (corresponding to shallow, average and full cup forms) in the breast form name, e.g. Amoena Contact 2S.

Once the correct breast form size is determined, continue by selecting the cup form. Then, compare the pictures in the corresponding row on the left with the profile of the woman’s remaining breast while she is wearing a bra and select the best match. A tight-fitted t-shirt can be used to demonstrate a good fitting.

TIP: Women with a small underbust tend towards full cup forms, women with a large underbust tend towards shallow cup forms.

Amoena breast forms

<table>
<thead>
<tr>
<th>Contact</th>
<th>Energy</th>
<th>Nature</th>
<th>Essential</th>
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</thead>
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Amoena Recovery Care

<table>
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<tr>
<th>Priforms</th>
<th>Purfits</th>
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Amoena partial shapers

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Amoena breast form – How to select the right cup form:

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<tr>
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<td>60 65 70 75 80 85 90 95 100 105 110 115 120</td>
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<tr>
<td>B</td>
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<tr>
<td>C</td>
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<td>D</td>
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<tr>
<td>G</td>
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Breast form size

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<tbody>
<tr>
<td>0 1 2 3 4 5 6 7 8 9 10 11 12 13 14</td>
</tr>
</tbody>
</table>

Notes

* Only available as Amoena Essential and Amoena Nature

** Also available as Amoena Balance Contact